



BESTER S SERIES

NEW GENERATION OF WELDING

The new BESTER S 171 and BESTER S 211 power sources will shift your arc control on a higher level.

- Electrode Size Indication: Automatically change based on welding current settings.
- Adjustable Functions: Hot Start and Arc Force with 10 levels of adjustment.
- Enhanced Arc Performance: Improved arc initiation and stability for superior weld quality.
- User-Friendly Display: Bright digital screen showing welding mode and selected functions.
- Generator Compatibility: Suitable for generator use.
- Convenient Polarity Change: Easy and quick polarity adjustments.





- Repair and maintenance
- On-site intervention
- Farm
- Garden and garage

Processes

- MMA
- TIG Lift

PORTABLE, VERSATILE, POWERFUL

Electronics for ease of use and performance:

- Ultra-light and Compact: Designed for portability, they can be used anywhere.
- Powerful Performance: Capable of welding electrodes up to 4.0 mm in diameter and material up to 8 mm thick.
- **Versatile Functionality:** Welds most popular types of electrodes with high no-load voltage.
- **User-Friendly:** No electrode sticking, guaranteed arc initiation, stable and smooth melting.
- Cost-Effective: Plugs into mains power supply, consuming a of 5 to 16A.
- Reliable: Comes with a 2-year warranty.

BESTER S SERIES www.lincolnelectric.eu

VALUE-ADDED FEATURES

GENERATOR READY – enabling you to plug into generator.

READY TO USE VERSION – Available with welding cables, and PACK version with durable suitcase with power source, welding cables, hammer and brush.

HOT START — Adjustable function in 10 steps which allow to adjust temporary increase in the initial welding current, to helping ignite the arc quickly and reliably.

ARC FORCE — Adjustable function in 10 steps which helps to increase penetration and prevent electrodes from sticking.

MULTI-PROCESS CAPABLE — Welds DC stick and DC Lift TIG.

ULTRA LIGHTWEIGHT PORTABILITY — weighing under 4 kg this durable machine is easy to carry with either the ergonomic handle or shoulder strap.



KEY CONTROLS

- 1. Carrying handle and strap space for handling.
- Clear display shows value welding current, welding mode, adjustable parameters and stick electrode size - suggested for beginners.
- 3. Thermal protection indicator:



- 4. MODE Selection Button
- 5. Parameters Selection Button
- 6. Central knob: Sets the value shown on the display.
- 7-8. Large output connectors.

PRODUCT SPECIFICATIONS

Product Name	Item number	Input Power	Rated Output Current/Duty Cycle	Output Range (230Vac)*		Fuse Size (A)	Open Circuit Voltage (OCV)	Dimensions HxWxD	Protection / Insulation Class	Net weight (kg)
			(230Vac - MMA)*	TIG	MMA		(001)	(mm)	7	(5)
BESTER S 171	B18267-1	230V 1Ph/50-60Hz +15% /-10%	160A@20%	15-160A DC	15-160A	- 16 (25)* -	84 V DC (MMA)	200v120v21F	IP21S	3,5
BESTER S 171 PACK	B18267-1-P						76 V DC (Lift TIG)			
BESTER S 211	B18268-1		200A@10%	15-200A DC	15-200A		84 V DC (MMA)	299x128x215		
BESTER S 211 PACK	B18268-1-P						76 V DC (Lift TIG)			

^{*} When welding with maximum current I₂>160A replace input plug with one>16A.

PACKAGES AVAILABLE

BESTER S 171/211

- Power source
- 3m cable with electrode holder (16 mm²)
- 3m cable with ground clamp (16 mm²)

Shoulder strap

B18267-1 BESTER S 171 B18268-1 BESTER S 211



BESTER S 171/211



- Power source
- Shoulder strap
- Durable, lightweight suitcase
- Wire brush
- Chipping hammer
- 3m cable with electrode holder (16 mm²)
- 3m cable with ground clamp (16 mm²)

B18267-1-P BESTER S 171 PACK B18268-1-P BESTER S 211 PACK



ACCESSORIES







CUSTOMER ASSISTANCE POLICY

The business of The Lincoln Electric Company® is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to enquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

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